IN THE CLAIMS:

1-13 (Cancelled)

14. (Currently Amended) The method for producing a swing arm for a two-wheeled motor vehicle as defined in claim 28 ~~13~~, wherein said raw material of the urethane foam is introduced at a threaded opening by which said swing arm is mounted to said two-wheeled motor vehicle.

15. (Currently Amended) The method for producing a swing arm for a two-wheeled motor vehicle as defined in claim 28 ~~13~~, wherein said raw material of the urethane foam is introduced at an opening provided in a free distal end of said arm portion.

16. (Previously Amended) The method for producing a swing arm for a two-wheeled motor vehicle as defined in claim 14, wherein the openings, other than the opening at which said raw material of the urethane foam is introduced, are closed by means of a mesh sheet.

17. (Previously Amended) The method for producing a swing arm for a two-wheeled motor vehicle as defined in claim 15, wherein the openings, other than the opening provided at the end of the arm portion to introduce the raw material of the urethane foam, are closed by means of a mesh sheet.

18-27 (Cancelled)

28. (Currently Amended) A method for producing a swing arm for a two-wheeled motor vehicle having an arm portion and a body portion, both of which have a hollow portion, the hollow portions ~~portion~~ being at least partly filled with a foam resin, said method comprising:

filling at least a part of said hollow portions with a raw material for forming a urethane foam; and

foaming said raw material of urethane foam to form the urethane foam and at least partially fill the hollow portions ~~portion~~ with the urethane foam;

mixing ~~wherein~~ the raw material of the urethane foam ~~is mixed~~ with gum-based particles to form a foamable mixture; and ~~the~~

foaming said foamable mixture within said hollow portions to form a urethane foam ~~is formed having a density of 0.050 g/cm^3 to 0.500 g/cm^3~~ containing the ~~from the raw material of the urethane foam having~~ gum-based particles.

29. (New) The method for producing a swing arm for a two-wheeled motor vehicle as defined in claim 28, wherein the urethane foam containing the gum-based particles has a density of 0.050 g/cm^3 to 0.500 g/cm^3.